

CIGARETTE SPECIFICATION

LOUISVILLE
 VIRGINIA SLIMS LIGHTS 100 REGULAR FTB /& 6'S
 BRAND CODE-0640 (STD) /& 0643

EFFECTIVE DATE: 10/15/92
 STANDARD PRODUCTION

| | | | | | | | | |
|---------------------|---|----------|----------------------|---------|---|-----|---------|-----------|
| CIGARETTE LENGTH | : | 98.5 | MM | FTG TAR | : | 9.0 | MG/CIGT | 8.5 - 9.4 |
| TOBACCO ROD CIRCUM. | : | 23.00 | MM | | | | | |
| TOBACCO ROD LENGTH | : | 67.0 | MM | | | | | |
| FILTER LENGTH | : | 31.5 | MM | | | | | |
| TIPPING LENGTH | : | 36.000 | MM | | | | | |
| TOTAL R.T.O. | : | 4.90 | IN. H ₂ O | | | | | |
| DILUTION TARGET | : | 45.0 +/- | 5.0 % | | | | | |

TIPPING PAPER /USE UP: 72MM X 3200M WHITE SOL PPT WIA 12-631-D LASER PERF.
 REPLACE WITH : 72MM X 3500M WHITE SOL PPT KC 265M2 12-471-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
 TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/IPR, CUT LENGTH/DRY PATCH SIZE
 24.00 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
 : FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : AJAX MA 888-0 PVA 62-094-A
 : FULLER WB 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A0400 - 13.25% VIRGINIA SLIMS LTS REGULAR FTB (6'S-13.25%)
 *** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 25.50MM X 6700M 46CU/0.6%(K/D110-6/E751) 10-755-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
 : MARLBORO BLACK #37077(MK 9/MK 10/PROIOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : DILUTION TARGET CHGD FROM 43.0% +/- 5.0% TO 45.0%
 : +/- 5.0%. SEAM ADH UPDATED TO CURRENT STATUS:
 : 62-094-A & 61-040-A ADDED; 61-016-A, 61-444-A &
 : 61-210-A DELETED. NO WEIGHT CHG. OK TO MIX CIGTS.

PREPARED BY : K. V. SMITH
 PREPARATION DATE : 10/13/92

PRINTING DATE : 10/13/92
 PRINTING TIME : 10:00:46

APPROVED BY: E. L. Watts gds

SUPERCEDES SPECIFICATION DATED: 9/09/92

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